

Recommended Firing Profiles - Wall Chart

Recommended Firing Profiles (AF+ Controller)	Ramp 1	Deg C 1	Hold 1	Ramp 2	Deg C 2	Hold 2	Ramp 3	Deg C 3	Hold 3	Ramp 4
Earthenware Bisque (Cone 06) (Check Clay Recommendations)	60°C/hr	250°C	0 mins	100°C/hr	880°C	0 mins	60°C/hr	980°C	10 mins	0000
Earthenware Glaze (Cone 03) (Check Glaze Recommendations)	150°C/hr	980°C	0 mins	60°C/hr	1080°C	30 mins	0000			
Stoneware / Porcelain Bisque (Check Clay Recommendations) (Cone 9)	60°C/hr	250°C	0 mins	100°C/hr	1160°C	0 mins	60°C/hr	1260°C	10 mins	0000
Stoneware / Porcelain Glaze (Check Glaze Recommendations) (Cone 9)	150°C/hr	1160°C	0 mins	60°C/hr	1260°C	15 mins	0000			



HINTS: **BUNGS**: For Bisque firing leave out till 250-400C, for Glaze Firings you can leave in.
Pack the Kiln as evenly as possible to ensure best results

Ensure > 4cm Gap around Thermocouple Probe
Min Gap around Kiln: Sides: 200mm Above: 600mm