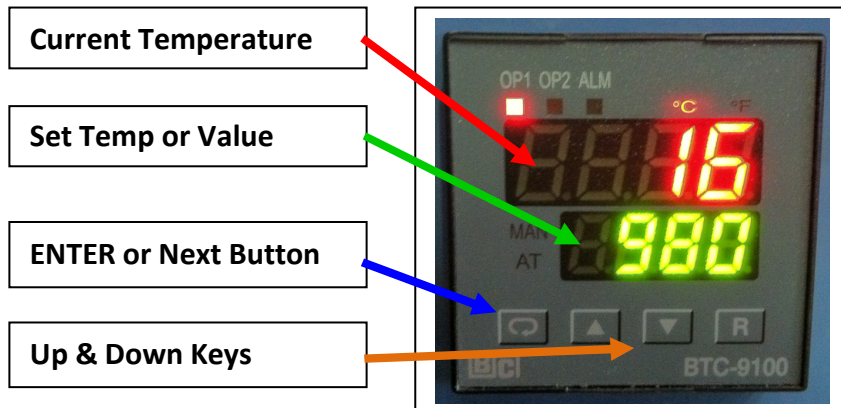


## BTC9100 Wall Chart

	Top Temp	Soak (Sp3)	Ramp Rate (rr)
<b>Bisque</b> (Check Clay Recommendations)	980°C - 1000°C	10 mins	60°C - 100°C / hr
<b>Earthenware Glaze</b> (Check Glaze recommendations)	1080°C - 1100°C	15 - 30 mins	100 °C - 150°C/hr
<b>Stoneware / Porcelain</b> (Check Clay Recommendations)	1220°C - 1260°C	10 mins	60°C - 100°C / hr
<b>Stoneware / Porcelain Glaze</b> (Check Glaze recommendations)	1220°C - 1260°C	0 - 15 mins	100 °C - 150°C/hr



**Step 1**  
Set the Temp (**Green**)



**Step 2 (SP3)**  
Set the Soak Time  
(**Mins.Secs**)



**Step 3 (rr)**  
Set the Ramp Rate  
(**Deg/HR**)

**WARNING:** Switch Kiln OFF then ON between each firing to reset controller

**HINTS:** BUNGS: For Bisque firing out till 250-400C for Glaze Firing leave in.  
 Pack the Kiln as evenly as possible to ensure best results

Ensure > 4cm Gap around Thermocouple Probe  
 Min Gap around Kiln Sides: 200mm Above: 600mm